

Work Order ID 50896

July 24, 2009 7:35:30 AM



Page 1

Item ID: D2232-1

Revision ID: C

Item Name: Basket Hinge

Start Date: 7/24/09 Start Qty: 20.00

Accept



Setup Start



Required Date: 7/27/09 Req'd Qty: 20.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2232	Rev C

100



FLOW WATER JET

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D2232 Dwg Rev: C Prog Rev: C 12-
Deburr if necessary

22

IB 9-7-24

Ep 09/07/27 22

110



QC2- Inspect parts off machine FAI/FAIB

QC

Quality Control

120



QC8- Inspect parts - second check

QC

Quality Control

Memo

0.00

0.00

⇒ 50902107

cut to
(+22) 6

IB 9-7-24

Work Order ID 50896

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Item ID: D2232-1

Accept



Setup Start



Revision ID: C

Stop



Item Name: Basket Hinge

Start Date: 7/24/09 Start Qty: 20.00



Cust Item ID:

Required Date: 7/27/09 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130



Packaging

Packaging

Identify as per dwg & Stock Location: BasketSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

PD 09-07-27

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09-07-28 JJ

MF 09-07-27

Picklist Print

Page 1

July 24, 2009 7:35:29 AM

Work Order ID: 50896



Parent Item: D2232-1RevC



Parent Item Name: Basket Hinge

Start Date: 7/24/09

Required Date: 7/27/09

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased		No		100	sf	106.3344	0.5116		24	

304/316 0.125 Sheet

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT	106.3343632
111018	106.334363

111018

HB 4-7-24

DART AEROSPACE LTD	Work Order:	50816
Description: Basket Hinge	Part Number:	D2232-1
Inspection Dwg: D2232	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article  Prototype

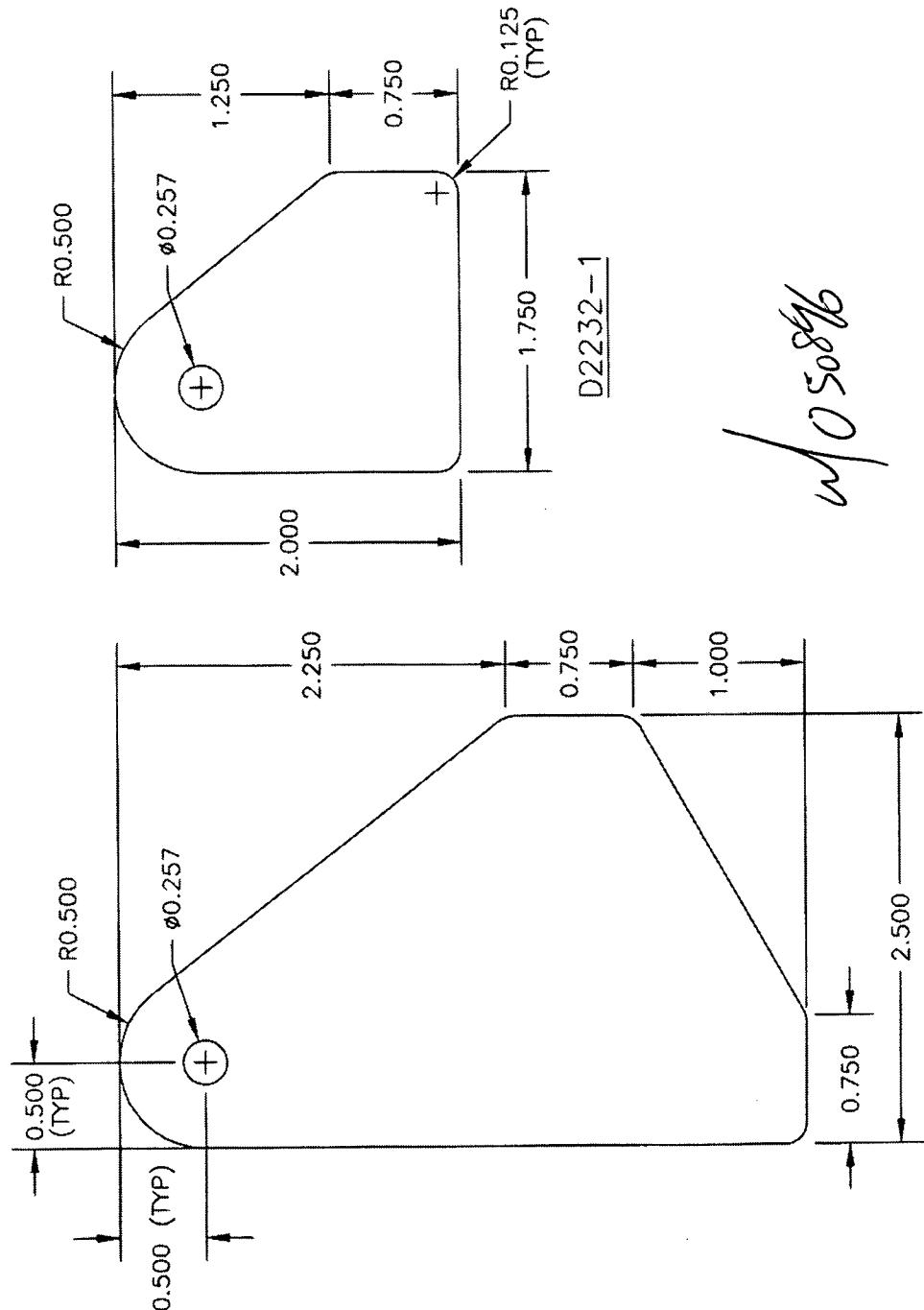
Measured by:	iB	Audited by:	S	Prototype Approval:	N/A
Date:	9-7-24	Date:	09/04/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.05.10	New Issue	KJ/JLM	E

DART

COPY

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
		D2232	SHEET 1 OF 2
DATE		TITLE	SCALE
98.04.28		BASKET HINGE	1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	

RELEASED
78.04.28 LE

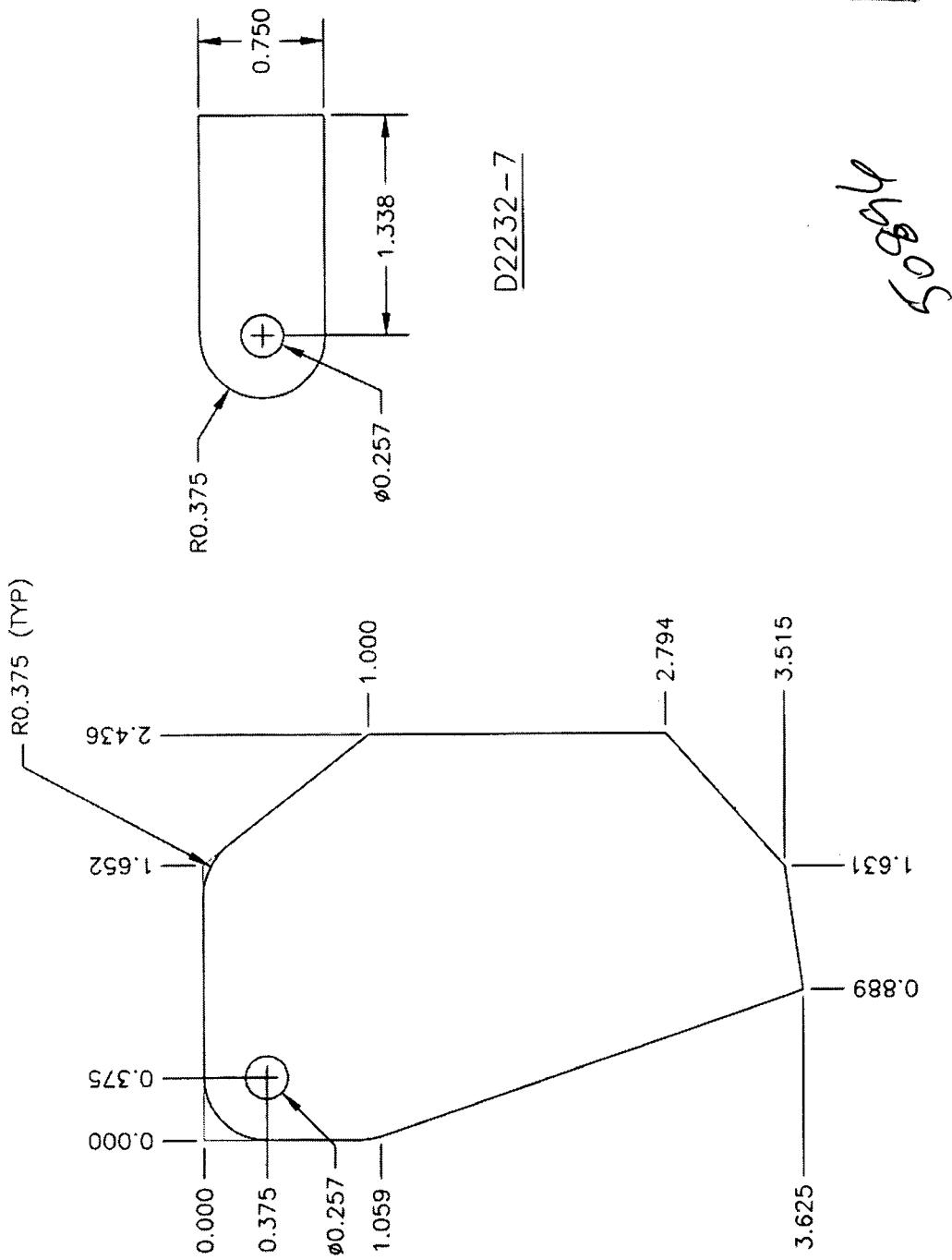
MATERIAL: AISI 304/316 SS 0.125 THICK



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED 	APPROVED 	DRAWING NO. D2232	REV. C	SHEET 2 OF 2
DATE 98.04.28	TITLE BASKET HINGE		SCALE	1:1

RELEASED
49.05.05 KE

98.05.05 KE



MATERIAL: AISI 304/316 SS 0.125 THICK